

Date: Friday, 21/12/2007 2:45:22 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	MOUNTING ANGLE
<b>Job Number</b> :	36533		
<b>Estimate Number</b> :	10509		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2564
<b>This Issue</b> :	21/12/2007	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2564 REV. B1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	35959	<b>Drawing Revision</b> :	B1
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	12/01/2008
<b>Comment</b> :	Est:D 02.09.09 Re-format; Added FA276 Folio KJ/RF		

Qty: 19 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D6207	Angle Extrusion 1x1x.125
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**Comment:** Qty.: 0.0962 f(s)/Unit Total: 4.8090 f(s)  
 Angle Extrusion  
 Material: D6207 (1" x 1" x .125 angle) 6061-T6/T6511 (QQ-A-200/8)  
 (D6207) Batch: 35960

*20 08/02/19*

2.0	BAND SAW	BAND SAW
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**Comment:** BAND SAW  
 Cut D6207 Extrusion: 1.00" Long (+0.000/-0.030)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA276 Rev: B1 & Dwg D2564 Rev: B1

2-Deburr if necessary

*20 08/02/19*

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

*20 08/02/19 (B)*

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

*20 08/02/19*

(19)

*S.I small fab. GRIND RAPS AS PER DWG*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 08/02/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 21/12/2007 2:45:22 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING ANGLE

Job Number: 36533

Part Number: D2564

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA*

*08.02.20*

5

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*(5)*

Comment: FINAL INSPECTION/W/O RELEASE

*2008/02/20*

Job Completion



*u 08.02.20*  
*[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

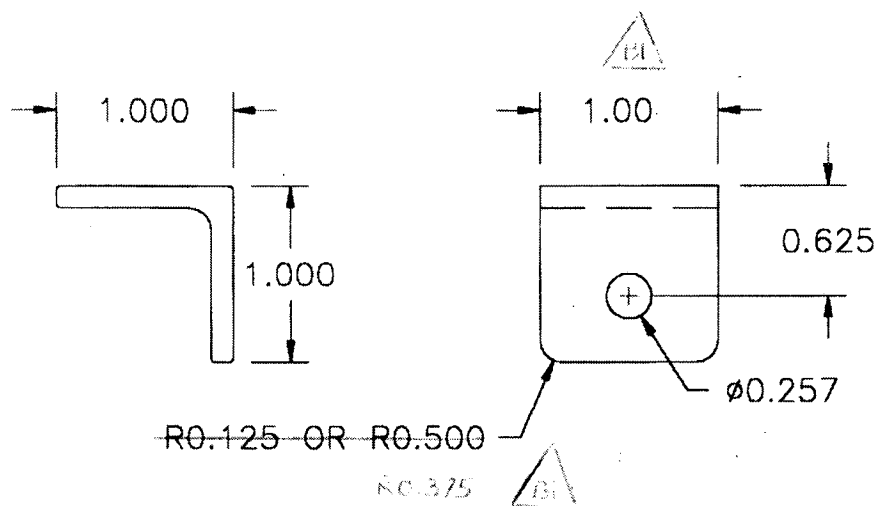
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. B
CHECKED BW	APPROVED BW	D2564	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:04:30	MOUNTING ANGLE	1:1	
B	97:05:06	MODIFIED DIMENSIONS	
BI	4/17/97	R0.375 WAS R0.125 OR R0.500; 1.00 WAS 1.500	

RELEASED  
(97/05/06 BW)



NOTES

- 1) MATERIAL: 6061-T6 ANGLE 1.0 X 1.0 X 0.125  
MAKE FROM D2564-XXX ANGLE EXTENSION
- 2) BREAK ALL SHARP EDGES ON ALL SURFACES
- 3) TOLERANCES PER DART 201-018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

4036533

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries